

# Driver

# Operating Manual





## **Table of Contents**

TABLE OF CONTENTS	2
1 OPERATING PRECAUTIONS	
2 INSTRUCTIONS BEFORE USE:	6
2.1 RF CONNECTORS:	6
2.2 DC PINS:	7
3 SET-UP:	9

## **1** Operating Precautions

- Driver amplifiers contain components such as GaAs transistors that are sensitive to ElectroStatic Discharge (ESD).
- While handling and to prevent any ESD risk, we recommend the use of anti-static gloves or to wear a **grounded wrist strap**, with a **1**  $M\Omega$  resistor between the strap and ground.



Fig. 1

• We also recommend unpacking or packing in an Electrostatic Protected Area (EPA).

## **1.1 Unpacking procedure:**

1) Drivers are conditioned in dissipative ziplock bags.



Fig. 2



- 2) When opening the bag, use ESD protection equipment mentioned above to avoid any ESD risk.
- 3) When unpacking, handle the driver by its metal body only. **Do not handle it by its RF** connectors or DC pins which are delicate parts.
- 4) Remove the black flexicaps from the RF connectors right before setting up.
- 5) Remember to keep the original box if you need to store the driver or send it back to us.
- When the driver is not being used, put on the flexicaps and put the driver into a locked dissipative bag.

# **1.2 Thermal dissipation:**

- **Driver amplifiers naturally produce heat when power is supplied**. To avoid excess heat stress that may cause permanent damage to the device, iXblue provides heat-sink kits that are specifically designed to match our drivers. Refer to your driver's datasheet on our website.
- Heat-sink kits includes the heat-sink part, 2 or 4 fixing screws and, in the case of a large heatsink, thermal conductive paste.



Example of heat-sink kit

Fig. 3



#### Heat-sink mounting procedure:

- $\circ$   $\,$  Clean all parts with alcohol-soaked paper to eliminate any residual dust.
- Use a size appropriate screwdriver to mount the driver on the heat-sink part (if provided, apply thermal paste to the heat-sink surface mating with the driver).
- For "H"-shaped heat-sink, mount the driver so that the RF connectors are placed at the centre of the heat-sink (see picture below).



Fig. 4

• Please comply to all electrical and environmental maximum ratings listed on the driver's datasheet or Acceptance Test Report.



### **2** Instructions before use:

- 1) Remove the black flexicaps from the RF connectors.
- 2) Clean the metal body, outer part of RF connectors, and DC pins with alcohol-soaked paper to eliminate any residual dust.
- 3) If provided, mount the driver on iXblue heat-sink as described previously or on an adequate cooling element. You can use thermal paste between the heat-sink and the driver housing to increase thermal conductivity.
- 4) Clean the inner part of RF connectors with dry air before mating with other components.

### 2.1 RF connectors:

- iXblue drivers are fitted with three types of RF connectors, based on the operating frequency range and driver bandwidth:
  - SMA / 3.5 mm coaxial connectors, compatible with K type / 2.92 mm coaxial connectors:
    Frequencies up to 18 GHz
  - $_{\odot}~$  K type/ 2.92 mm coaxial connectors, compatible with SMA / 3.5 mm coaxial connectors:
    - -> Frequencies up to 40 GHz
  - $\circ$  V type / 1.85 mm coaxial connectors, compatible with 2.4 mm coaxial connectors:
    - -> Frequencies up to 65 GHz
- By convention, each driver comes with a female gender connector on its input port and a male gender connector on its output port.

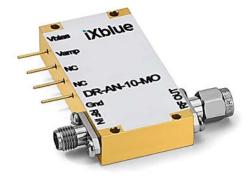


Fig. 5



• Proper torque on the connector improves measurement repeatability and extends connector life. Use a torque wrench with a 0.9 N.m (8 in-lb) torque setting.





<u>Coaxial connectors are delicate parts:</u>
 Do not apply excessive mechanical effort.
 Respect torque wrench values and handle properly.

# 2.2 DC pins:

- DC pins are gold-plated pins which are used for power supply and control voltage (except the GND pin which is not gold-plated). Please comply to all minima/maxima voltages listed on the Acceptance Test Report.
- To connect DC pins, you can use electrical wires with minigrabbers (left picture below) or specific parts such as 0326 or 0367 series pins receptacle from Mill-Max Manufacturing Corp. (right picture below). Accepted diameter for DC pin: 0.56-0.81 mm and 1.14-1.65 mm for GND pin.



Minigrabber



Mill-Max 0326 series pins receptacle

Fig. 7

• Alternatively, DC pins can be soldered using the following procedure:

#### DC pins soldering procedure:



- Remove the heat-sink from the RF driver before soldering to avoid drawing heat away.
- For golden DC pins, using a heat gun is not recommended to avoid excess heat that may cause damage on the driver chips. If soldering is necessary, we recommend the use of a 0.5 to 0.8 mm diameter copper wire previously stripped and wrapped around the pin. Then solder the wire to the pin with a 330°C to 350°C soldering iron equipped with a small clean soldering tip and a 0.23 mm diameter tin solder.
- For GND pin, fixed to the metal case, a bigger soldering tip and a 0.5 mm diameter tin solder would be necessary, as well as a longer period of heating.

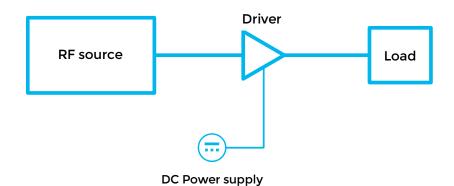
#### <u>DC pins are delicate parts:</u>

Do not apply excessive mechanical effort (torsion) or thermal stress as described in the procedure above.



## 3 Set-up:

• Before assembly, ensure that all RF sources and power supply units are disabled. The basic setup is as followed:





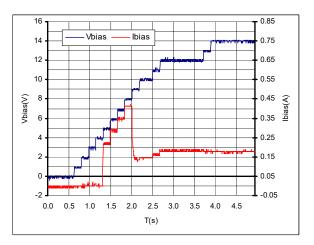
- Ensure that RF cables and other equipments / instruments are discharged before connection to the driver input and output ports. Proper ESD precautions must always be followed before connection and during handling, testing and operation.
- A visual inspection of the RF connectors should always be performed before coupling. Make sure the male pins are straight and centered, and female socket is concentric to avoid any damages.
- Ensure that input and output ports of the driver are connected to a 50 Ohm load before supplying DC power.
- Connect power supply unit to the driver. V<sub>bias</sub> voltage is used to supply power and V<sub>amp</sub>, V<sub>xp</sub> are used for signal control and optimization/adjustments. Please comply to all minima/maxima voltages listed on the Acceptance Test Report.
- Set the maximum driving current provided on the Acceptance Test Report on your power supply unit.

<u>Note</u>: Any standard DC power supply with current monitoring and ON/OFF switch is acceptable.

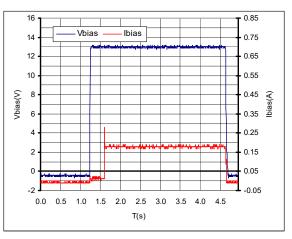


#### Power supply operating sequence:

- Make sure that the DC set-up connections (power supply and grounds) is correct.
- Set the Driver supply voltage on your power supply unit, output OFF.
- Set the control voltages to 0 V.
- Switch ON the power supply. Using a voltage step instead of a voltage ramp is recommended to avoid inrush current (see below).







Step start up

Fig. 9

- Enable RF source.
- $\circ$  Depending on your application, adjust DC voltage applied to V<sub>amp</sub> or V<sub>xp</sub>.
- $\circ$   $\;$  Check regularly the current draw on the power supply unit.
- For unbiasing, reverse the sequence.